



## ABSTRACT

A method of installing a molecular sieve bed gas enrichment system in a vehicle such as an aircraft. A system controller, a product gas distribution conduit, a high pressure gas supply conduit which extends from a high pressure gas source, and a plurality of molecular sieve beds are installed in the vehicle. Each sieve bed has a first port which delivers product gas through a check valve to an outlet duct. Each sieve bed also includes a second port connected to a valve assembly which is controlled by the system controller to connect the second port either to a gas supply duct during a charging phase or to a venting duct during a venting phase. The outlet duct for each sieve bed is connected to the product gas distribution conduit, and the gas supply duct for each sieve bed is connected to the high pressure gas supply conduit.